

No.: TJIN2210006358CM

Date: Oct 14, 2022

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CUSTOMER NAME: M/S AI-MADINA TRADERS

ADDRESS: 49 EAST TEJTURI BAZAR, TEJGAON, DHAKA-1215, BANGLADESH

Sample Name : PVC Gas proof (GP) sheet

Above information and sample(s) was/were submitted and confirmed by the client. SGS, however, assumes no responsibility to verify the accuracy, adequacy and completeness of the sample information provided by client.

SGS Ref. No. : GZMR221003152001; SL922193268460TX

Date of Receipt : Oct 08, 2022
Testing Start Date : Oct 08, 2022
Testing End Date : Oct 14, 2022

Test result(s) : For further details, please refer to the following page(s)

(Unless otherwise stated the results shown in this test report refer only to

the sample(s) tested)

Signed for SGS-CSTC Standards Technical Services(Tianjin) Co., Ltd

Duke Gai

Authorized signatory





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1.Test Item: Mass per Unit Area

Test Method: ISO 9864:2005 and client's requirement

Test Condition:

Specimen: 100mm×100mm 10pcs

Lab Environmental Condition: (23 ± 2) °C, (50 ± 5) %RH

Test Result:

Test Item	Test Result	client's requirement	Conclusion
Mass per Unit Area	515 g/m²	$(500\pm20) \text{ g/m}^2$	Pass

Note: Test specimens were cut from the sample.



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2.Test Item: Tear Strength Sample Description: Sheet

Test Method: With reference to ISO 13937-2:2000 and client's requirement

Test Condition:

Specimen width: 50mm Testing speed: 100mm/min Grip separation: 100mm

Lab Environmental Condition: 23 ± 2 °C, 50 ± 5 % RH

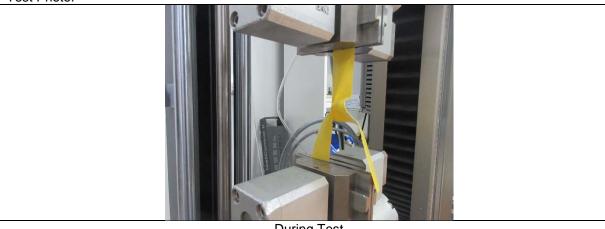
Test Result:

Test Item	Test Result		Client's Requirement	Conclusion
Tear Strength	Across weft	270N	≥120N	Pass
roar oarongar	Across warp	242N	≥150N	Pass

Note:

- 1. Test specimens were cut from the sample.
- The result was maximum force, and the result was for reference only as the yarn is drawn from the sample during the specimen.

Test Photo:



During Test



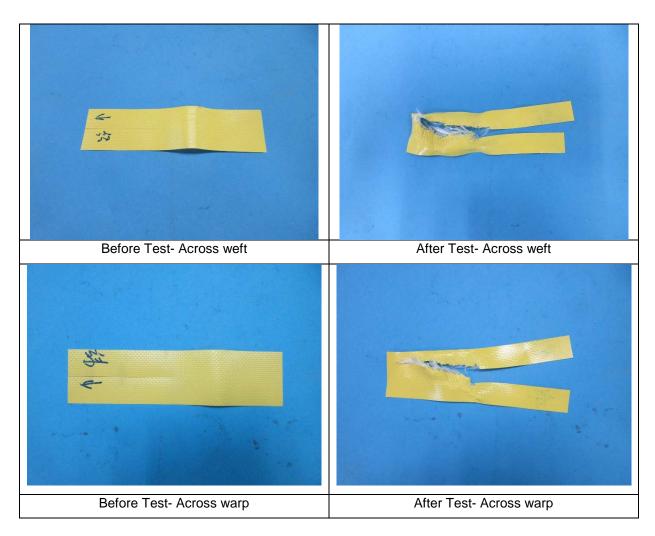
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Equipment Information:

Equipment	Model	Equipment No.	Calibration date	Next Calibration date
Universal Testing Machine	Z010	GZMR-PL-E109	2022-05-25	2023-05-24



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3.Test Item: Tensile Test Sample Description: Sheet

Test Method: ISO 13934-1:2013

Test Condition:

Specimen width: 50mm Testing speed: 100mm/min Gauge length: 200mm

Lab Environment Condition: (23 ± 2) °C, (50 ± 5) % RH

Test Result:

Test Item	Test Result		Client's Requirement	Conclusion
Maximum Force	Warp	2050N/50mm	≥1400N/50mm	Pass
Maximum r orce	Weft	1740N/50mm	≥1250N/50mm	Pass
Elongation at Maximum Force	Warp	23.0%	≥20%	Pass
Liongation at maximum roice	Weft	30.5%	≥20%	Pass

Note: Test specimens were cut from the sample.

Test Photo:



During Test



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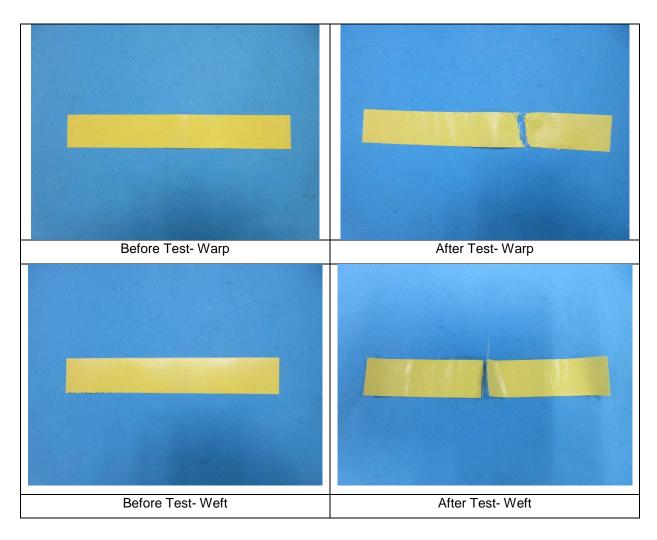
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Equipment Information:

Equipment	Model	Equipment No.	Calibration date	Next Calibration date
Universal Testing Machine	Z030	GZMR-PL-E140	2022-06-21	2023-06-20



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4.Test Item: Thickness Sample Description: Sheet Test Method: ISO 4593:1993

Test Condition: Load: 1.0N

Pressure:30.5kPa

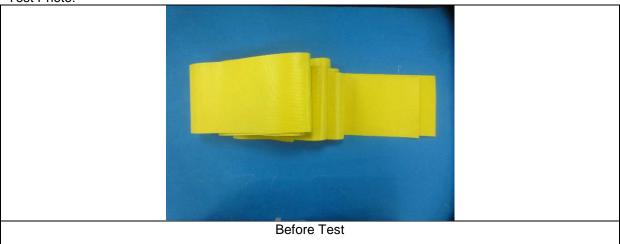
Lab Environmental Condition: 23±2°C, 50±5%RH

Test Result:

Test Item	Test Result	Client's Requirement	Conclusion
Thickness	0.458mm	≥0.42mm	Pass

Note: Test specimens were cut from the sample.

Test Photo:



Equipment Information:

Equipment	Model	Equipment No.	Calibration date	Next Calibration date
Digital Thickness	0mm~9mm/0.001	GZMR-PL-E025	2022-05-06	2022-11-05
Gauge	mm	OZWIK I E EOZO	2022 00 00	2022 11 00



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5.Test Item: Heat Ageing Test Sample Description: Sheet

Test Method: Provided by client

Test Condition:70℃, 24h

Lab Environmental Condition: 23±2°C, 50±5%RH

Test Result:

Test Item	Test Result	Client's Requirement	Conclusion
Heat Ageing Test	No Cracking	No Cracking	Pass

Note: Test specimens were cut from the sample.

Test Photo:



During Test



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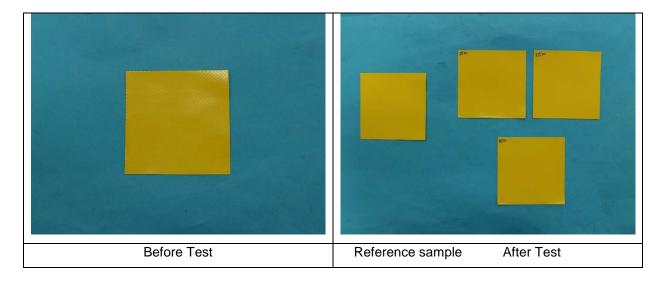
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Equipment Information:

Equipment	Model	Equipment No.	Calibration date	Next Calibration date
Oven	UF750	GZMR-AG-E181	2022-09-14	2023-09-13



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6.Test Item: Cold Test

Sample Description: Sheet

Test Method: Provided by client

Test Condition:-20℃, 24h

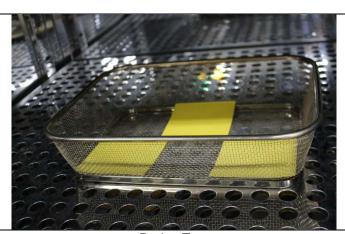
Lab Environmental Condition: 23±2°C, 50±5%RH

Test Result:

Test Item	Test Result	Client's Requirement	Conclusion
Cold Test	No Cracking	No Cracking	Pass

Note: Test specimens were cut from the sample.

Test Photo:



During Test



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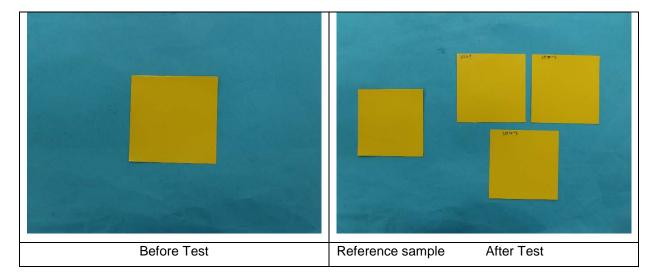
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Equipment Information:

Equipment	Model	Equipment No.	Calibration date	Next Calibration date
High/Low				
Temperature	MS-WSJ-360B	GZMR-PL-E137	2022-03-15	2023-03-14
Impact Chamber				



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7. Test Item: Air Permeability

Test Method: AS 2001.2.34-1990

Textest FX 3300 Air permeability tester III; Test pressure: 196Pa; Test area: 38cm2

Test Item	Unit	Result
Air Permeability Average	cm³/cm²/s	Not detectable #

#detection limit: 0.05cm³/cm²/s



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8. Test Item: Water Resistance(Hydrostatic Head)

Test Method:

AS 2001.2.17-1987

Hydrostatic Head; Rate of increase of water pressure: 10 cm H₂O/min, temp. of distilled water: 20°C,

Face Side Facing Water

As received						
Sample	Unit	No 1	No 2	No 3	Average	Requirement
Water Column	mmH2O	>10000	>10000	>10000	>10000	-



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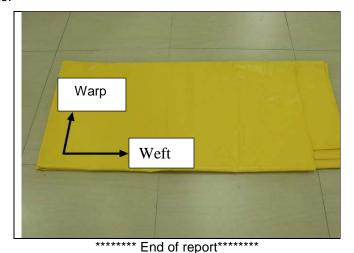
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Note: test project/method 7-8 was carried out by other laboratory in SGS group.

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Original Sample Photo:





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